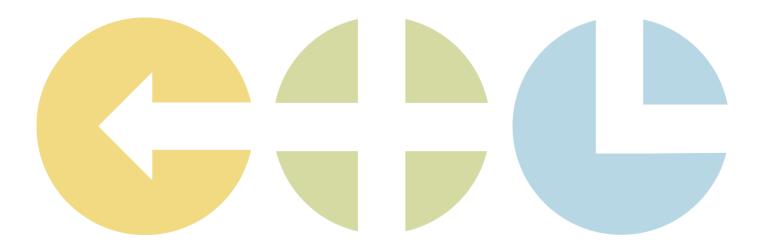
Massachusetts Institute of Technology Cambridge, MA

Optimal Green Fleet Composition through Machine Learning



Students: Vrushali Patil, Elissar Samaha Advisors: Dr. J. Velázquez, Dr. K. Gámez Pérez

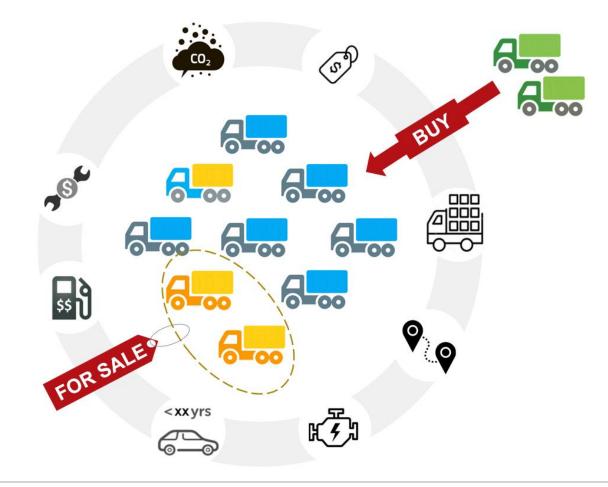
http://sustainablelogistics.mit.edu

Agenda

- 1. What is our project all about?
- 2. Why this is relevant?
- 3. What others have done?
- 4. What is our approach?
- 5. Results
- 6. Managerial Implications

What is our project all about?

Formulating a fleet composition strategy not just based on costs and service but also based on *CO2 emissions*



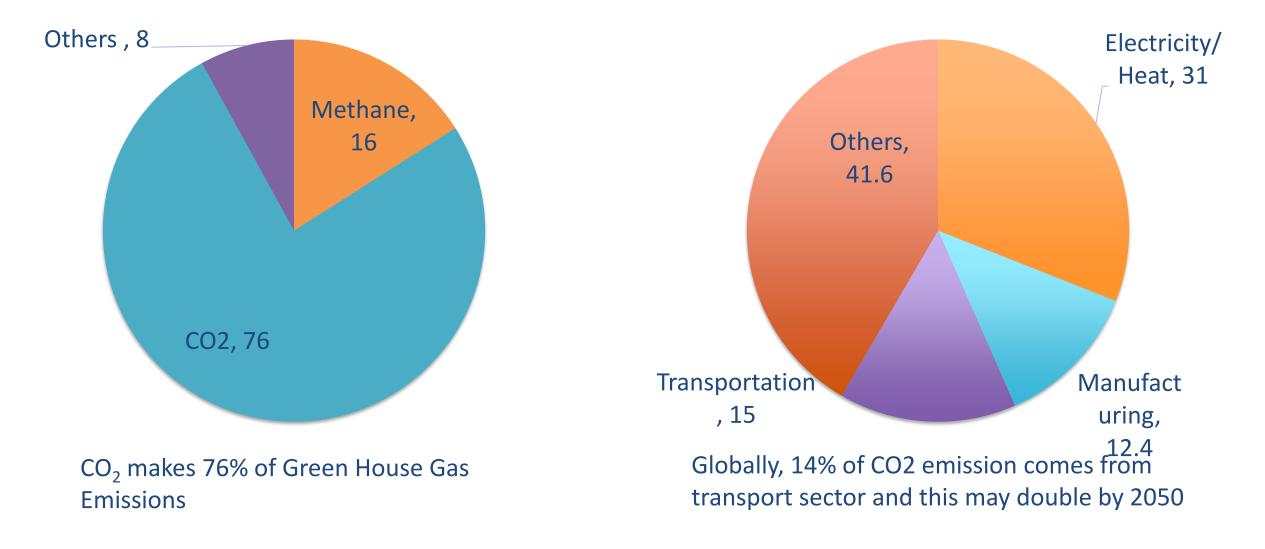


Why this is relevant?





Why this is relevant?



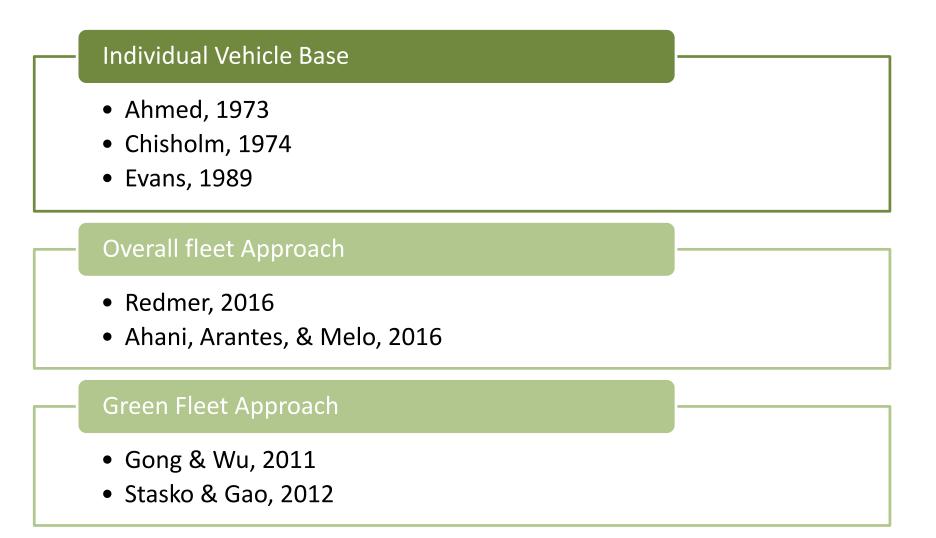
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Our Sponsor Company



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What others have done?





Our approach

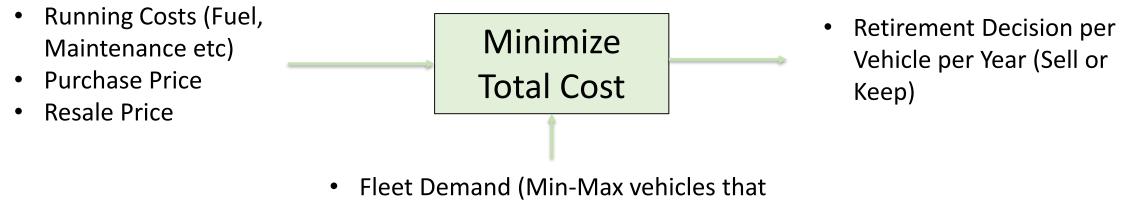
Formulate an optimization model that proposes vehicle replacement timeline Identify vehicle characteristics that have the biggest impact on CO₂ emissions using Machine Learning

Coppel Inbound Fleet Composition Decision



Our approach-Part 1: Create optimization model

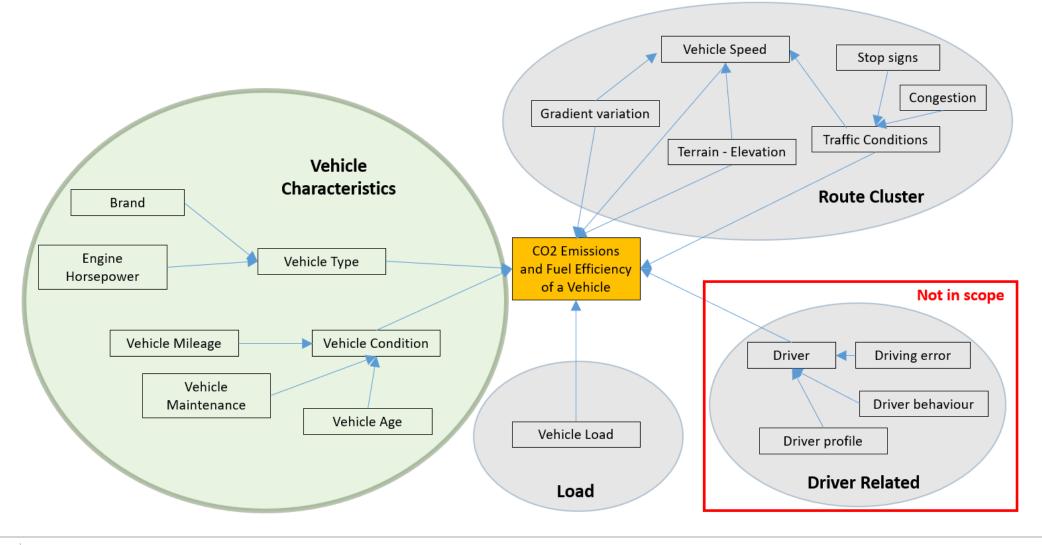
Optimization model will make retirement decisions for each vehicle over a period of 5 years.



- can be replaced every year)
- Fleet CO2 Emissions Budget

Our approach-Part 2: Identify vehicle characteristics

Isolate vehicle characteristics by analyzing vehicles in same route cluster and load bin.





Results-Part 1: Create Optimization Model

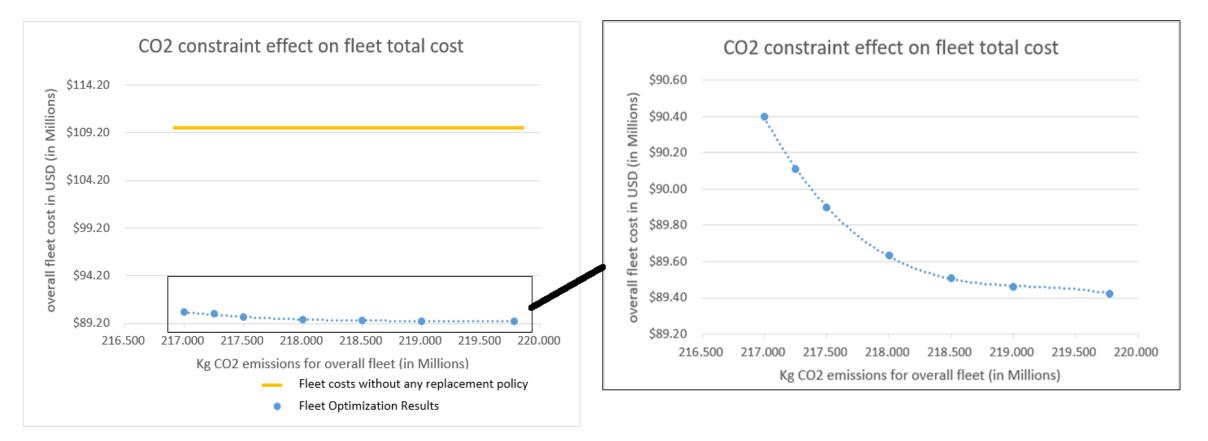
We run the optimization model with a relaxed CO_2 constraint, the model proposed to sell 213 vehicles from fleet of 402 vehicles.

	YEAR 1	YEAR 2	YEAR 3	YEAR 4	YEAR 5
Vehicle 386	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 387	KEEP	SELL	KEEP	KEEP	KEEP
Vehicle 388	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 389	KEEP	SELL	KEEP	KEEP	KEEP
Vehicle 390	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 391	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 392	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 393	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 394	KEEP	KEEP	KEEP	KEEP	SELL
Vehicle 395	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 396	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 397	SELL	KEEP	KEEP	KEEP	KEEP
Vehicle 398	KEEP	KEEP	KEEP	KEEP	KEEP
Vehicle 399	KEEP	KEEP	KEEP	KEEP	KEEP
Vehicle 400	KEEP	SELL	KEEP	KEEP	KEEP
Vehicle 401	KEEP	SELL	KEEP	KEEP	KEEP
Vehicle 402	KEEP	SELL	KEEP	KEEP	KEEP



Results-Part 1: Create Optimization Model

We changed the overall CO₂ emissions constraint, the tighter the emissions the higher the costs, but an initial gain of 700,000 KgCO₂ drop in emissions is achieved for 37,000 USD of cost increase.



Sustainable Logistics Initiative

We isolated the vehicle trips data based on cluster and load bin. We ran the algorithm on

the sets that contain the most rows of data.

	Low Load	Medium Load	High Load	Overload
Route cluster 1	48	<u>145</u>	33	23
Route cluster 2	57	<u>299</u>		

Table: Number of Vehicle trips in each cluster and load bin

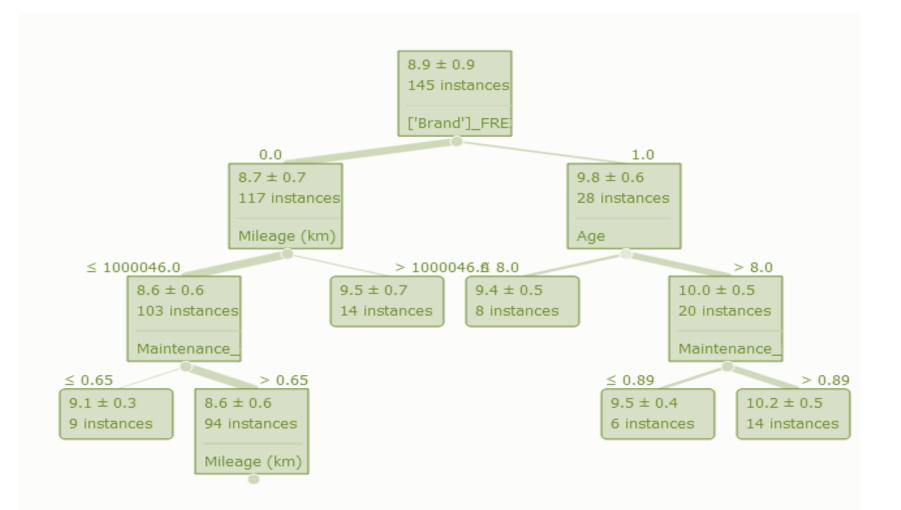


Sample Data Structure

Vehicle ID	Brand	Engine Type	Age	Mileage (km)	Load bin	Cluster	Maintenance factor (\$/km)	Fuel Factor (I/km)	CO2 emissions (KgCO2/km)
1825	KENWORTH	260 HP	15	266864	Medium	Cluster 1	2.84	3.45	9.02175
2509	FREIGHTLINER	260 HP	13	410681	Medium	Cluster 1	0.89	3.47	9.07405
6314	FREIGHTLINER	6.4 LTS.	8	477792	Medium	Cluster 1	15.12	3.11	8.13265
4468	INTERNATIONAL	260 HP	9	1005888	Medium	Cluster 1	7.1	3.39	8.86485
4471	INTERNATIONAL	260 HP	9	554411	Medium	Cluster 1	2.3	3.5	9.1525
4474	INTERNATIONAL	260 HP	9	1003713	Medium	Cluster 1	2.64	4.33	11.32295
4475	INTERNATIONAL	260 HP	9	1014421	Medium	Cluster 1	2.04	3.46	9.0479
4476	INTERNATIONAL	260 HP	9	1086055	Medium	Cluster 1	3.32	3.82	9.9893
4477	INTERNATIONAL	260 HP	9	318235	Medium	Cluster 1	3.25	3.23	8.44645
4478	INTERNATIONAL	260 HP	9	989293	Medium	Cluster 1	8.05	3.4	8.891

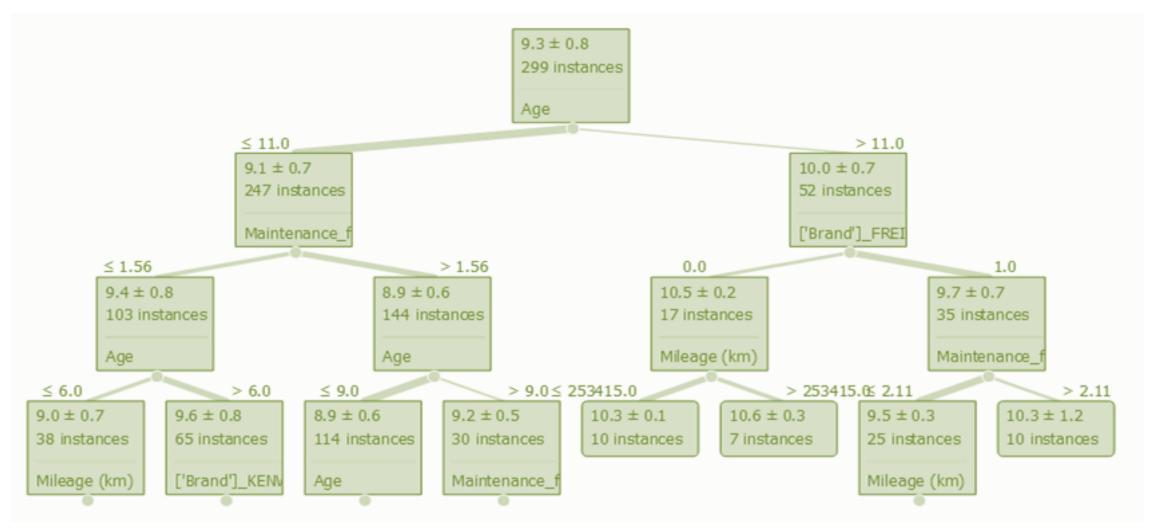
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<u>Cluster 1 - Medium Load</u>: The first split of the tree is on the "brand" feature.

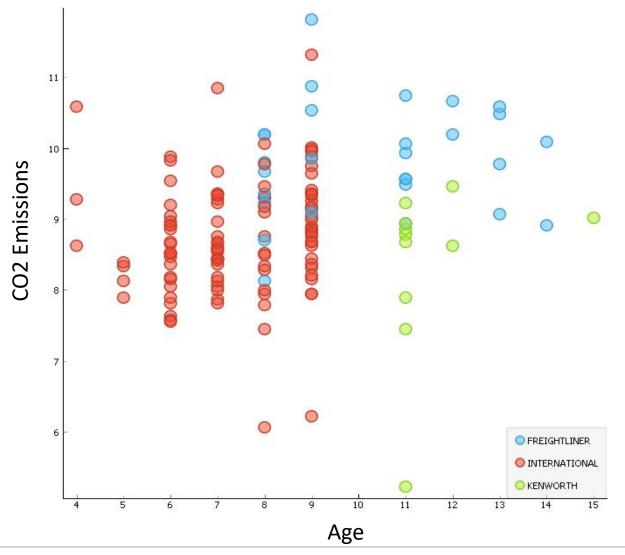


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<u>Cluster 2 - Medium Load</u>: The first split of the tree is on the "age" feature.



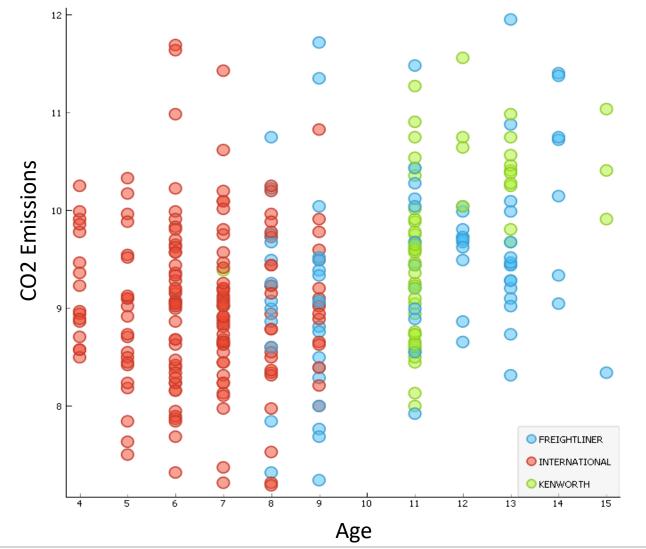
Cluster 1 - Medium Load:



MIT Center for Transportation & Logistics



Cluster 2 - Medium Load:



MIT Center for Transportation & Logistics



When making decision on new vehicles, detailed evaluation of brands should be done to ensure that new vehicles have better performance.



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Managerial Implications

- Use the model for strategic replacement
- Centralize fleet decision
- Evaluation of procurement contracts for brand replacement

- Manage fleet investment capital
- Reduce operational costs

- Prepare for regulation compliance
- Run scenarios for CO2 emissions

Operations



Financial





