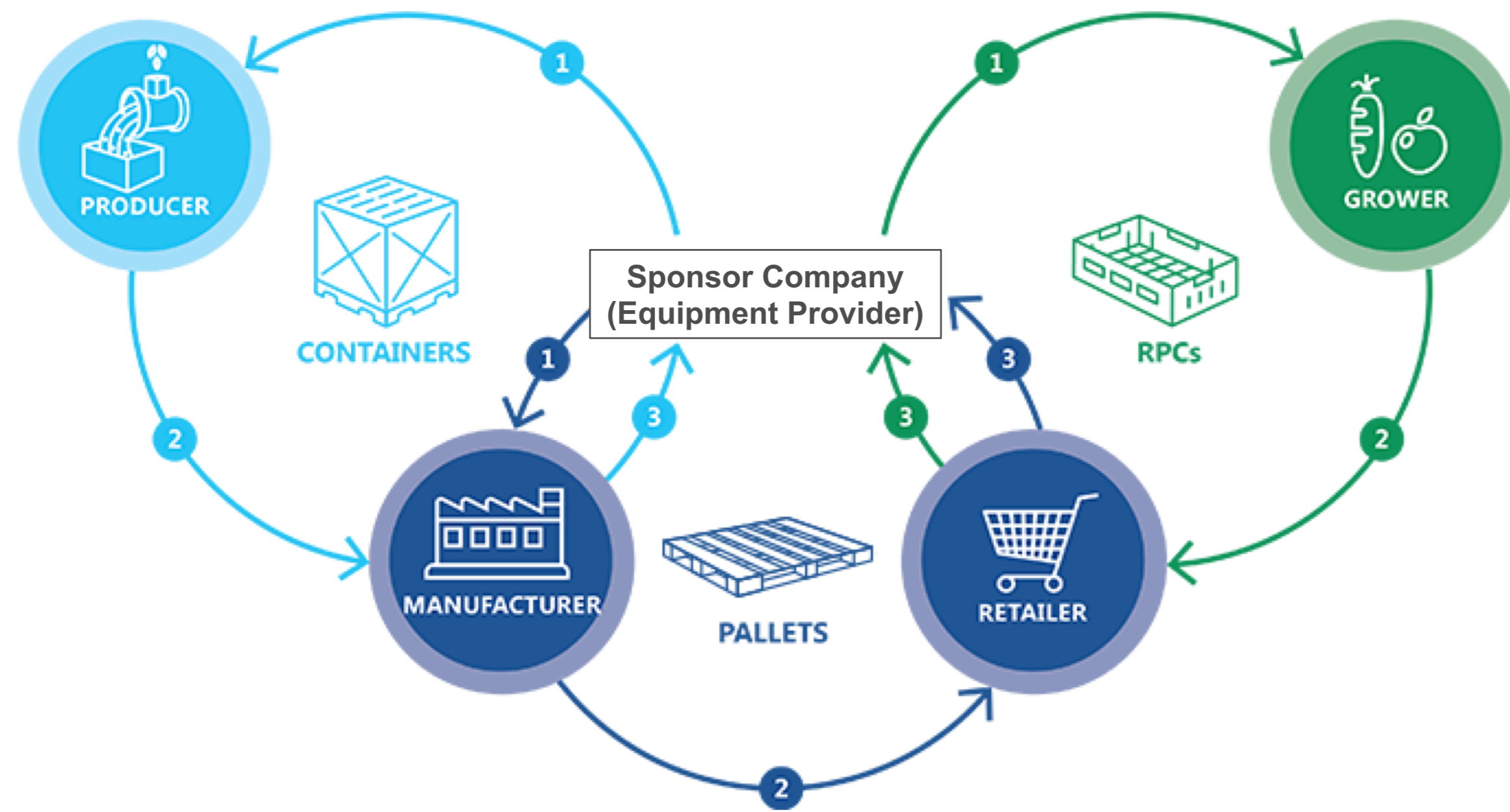


Human-Machine Interaction Design for Freight Planning Systems

Student: J. Bishop Ravenel, SCM 2019
 Advisor: Dr. Eva Ponce
 Sponsor: A Closed Loop Supply Chain Company

Motivation / Background



- Multi-Billion \$\$ Industry
- Closed Loop Supply Chain

1. Issue Containers, Pallets, & Crates
2. Customer use of Equipment
3. Recover and Rehab Equipment

Key Question / Hypothesis

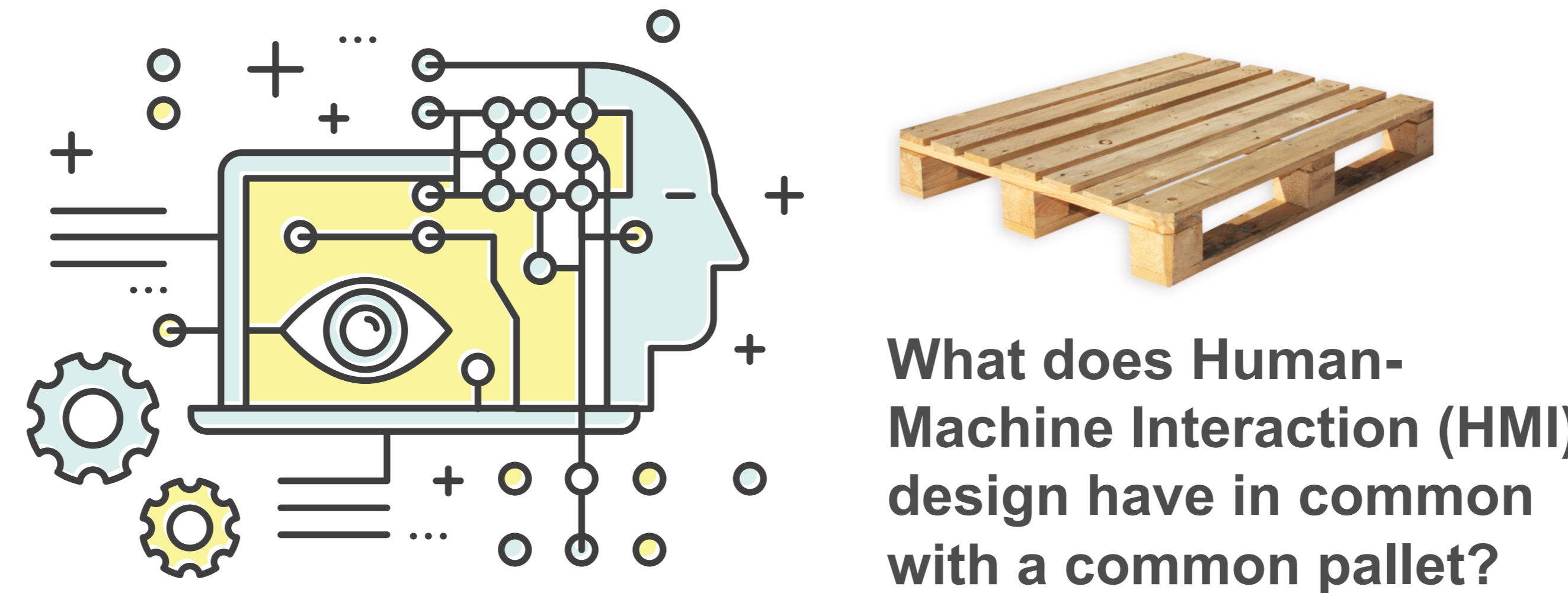
- Human-Machine Interaction (HMI) Principles can be applied to
 - Retrofit an existing Freight Planning System, and
 - Improve the Joint Cognitive System's cost and efficiency

Relevant Literature

Badreddin, E., & Wagner, A. (2011). Real-Time Level of Autonomy Adaptation for Human-Machine-Interaction Based on the Reaction Time. *IFAC Proceedings Volumes*.

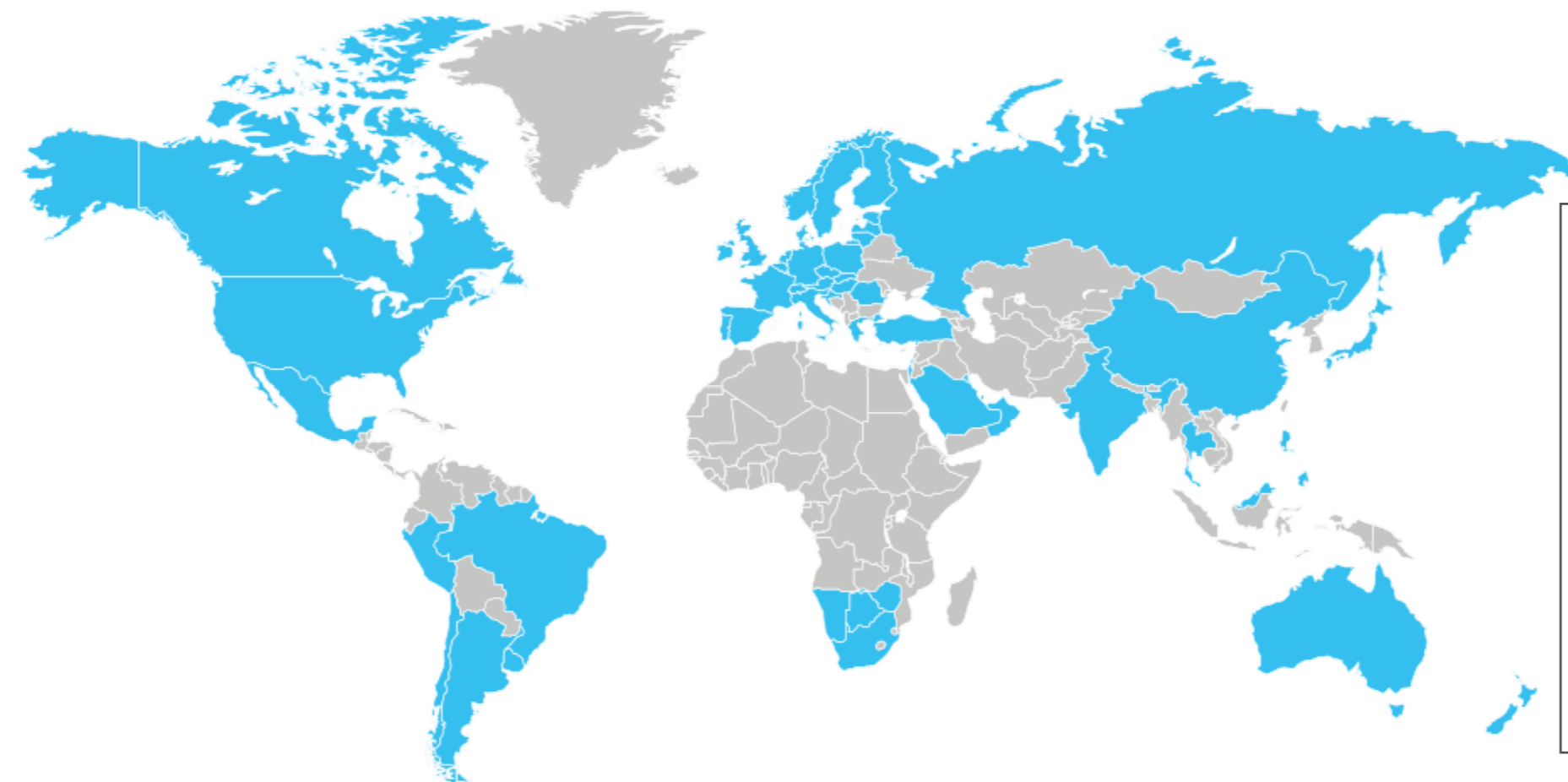
Miller, C. A. (2018). Displaced Interactions in Human-Automation Relationships: Transparency over Time. *Engineering Psychology and Cognitive Ergonomics*.

Poklukar, Š., Papa, G., & Novak, F. (2017). A formal framework of human-machine interaction in proactive maintenance - MANTIS experience. *Automatika: Journal for Control, Measurement, Electronics, Computing & Communications*.



What does Human-Machine Interaction (HMI) design have in common with a common pallet?

The Problem

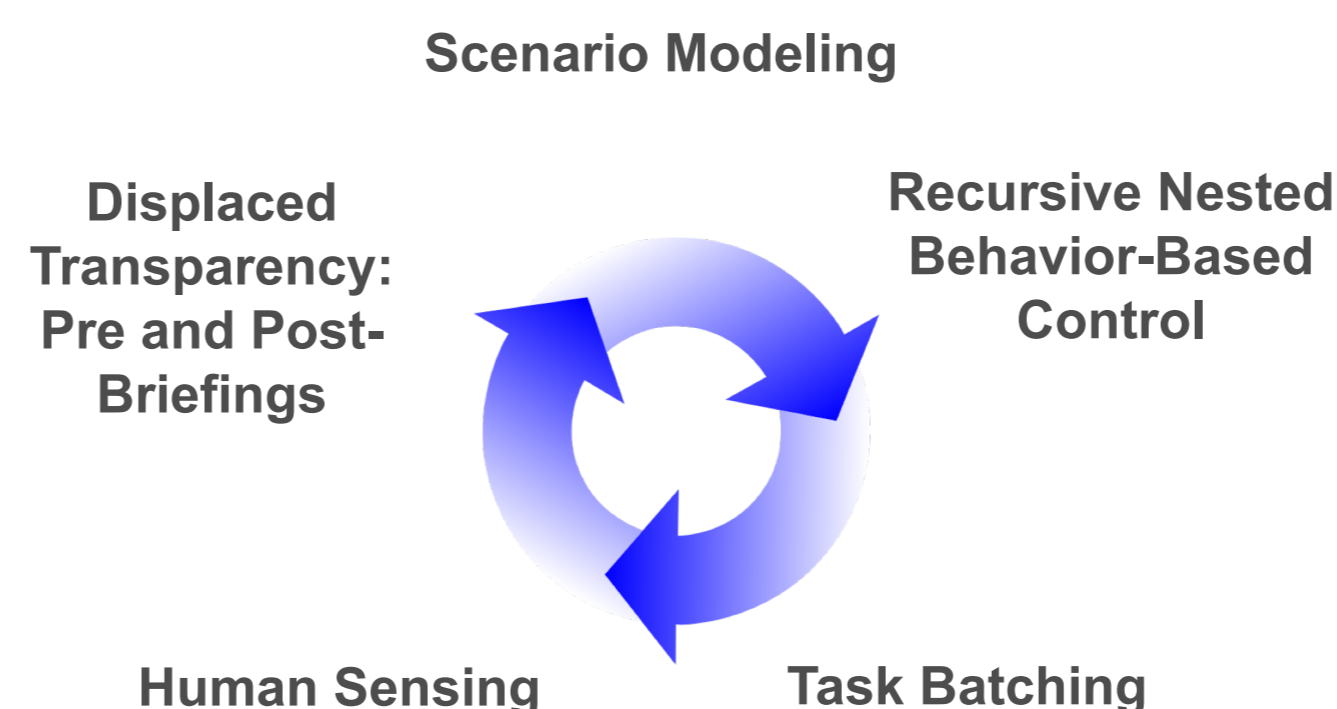


Automated Planning System
 > 10,000 Loads Daily
 45% Manual Interventions
 35% More Costly
 (Manual > Automated)
 Decreased Strategic Focus
 System Stagnation

Methodology

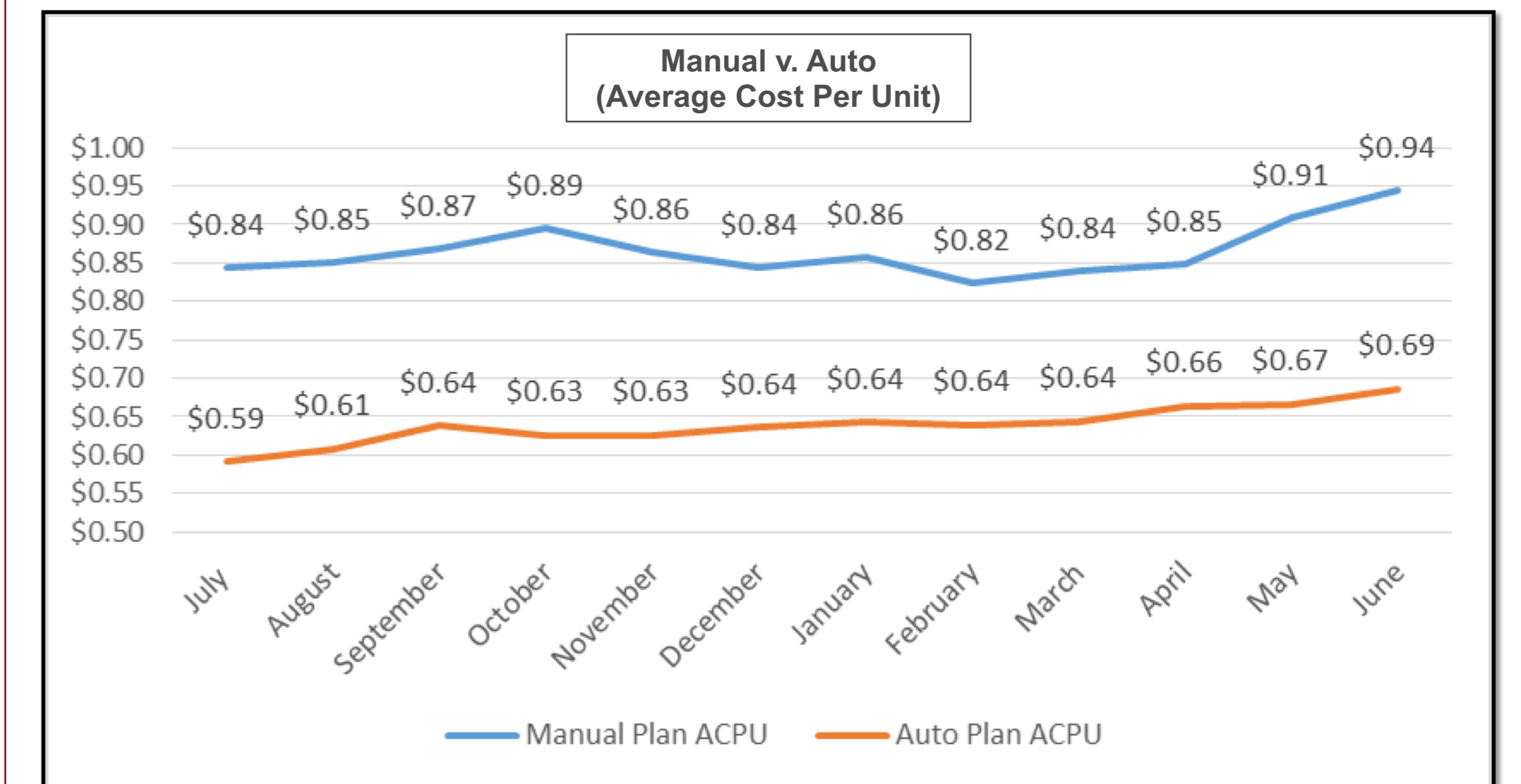
- Systems Evaluation
 - Map 3 Automated Systems
 - Map Manual System
 - ID Automated Drops
 - ID Human Interventions
- Data Collection
- Data Analysis
- HMI Iterative Design Process
- Retrofit Existing System

HMI Iterative Design Process



Initial Conditions

Manual Planning Costs > Automated Planning Costs by 35%



Expected Contributions

Practical Contributions to Company:

- Reduce Manual Interventions
- Reduce Overall Cost
- Increase Strategic Focus of Human Planners
- Retrofit System for Iterative Continual Improvement

Research Contributions:

- Apply HMI principles to a Novel Application
 - Freight Planning System
 - Loosely Coupled Joint Cognitive System
- Retrofit HMI Solution to Existing System
 - Existing High Volume Freight Planning System
 - Model for Other Joint Cognitive Systems

