Learning from Route Plan Deviations from Last-Mile Delivery

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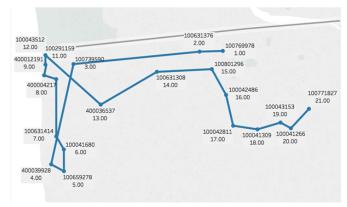
AGENDA

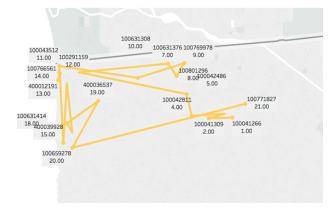
INTRODUCTION	What route plan deviation is and why it matters	
DATA	Ask the driver through data	
METHODOLOGY	Getting the tools ready	
RESULTS	Here are the model	
CONCLUSIONS	So what	
Q&A	Love to hear questions	

INTRODUCTION

- > 1 mile of reduction in average route distance results in \$50M of annual cost savings for UPS in US only
- > Urbanization and new costumers demands are making last-mile delivery optimization increasingly complex and relevant to retail companies
- > Lacking tools and/or capabilities to include costumer specific or environmental constrains such us:
 - Time windows (implicit or explicit)
 - Congestion patterns
- > Even for companies wiling to make **capital investment**, if the driver failed to follow the plan it forfeits the investment
- > Drivers stated preference is studied but not **revealed preference**, so this project is actually asking the driver through data

Figure 1: Planned Route



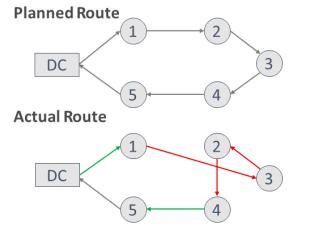




DATA

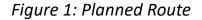
- > Data Description:
 - Information about the route instances
 - Information about the stops
- > Measuring deviation:
 - Deviation
 - Sequence Deviation = Arcs not followed by driver / Total Arcs
 - Distance Deviation = Actual Distance / Planned Distance 1
 - SLD Deviation = Actual Sequence SLD* / Planned Sequence SLD 1

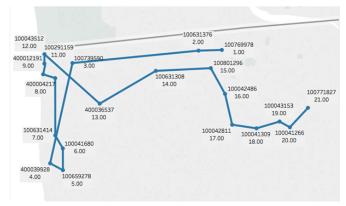
* SLD: Straight Line Distance

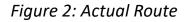


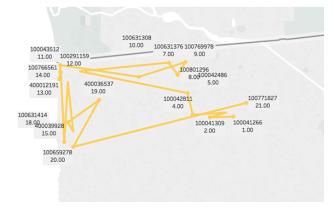
Example:

- Deviation = 1
- Sequence Deviation = 3/5
- Distance Deviation = 15/11-1 = 36.4%
- SLD Deviation = 7/6 1 = 16.7%

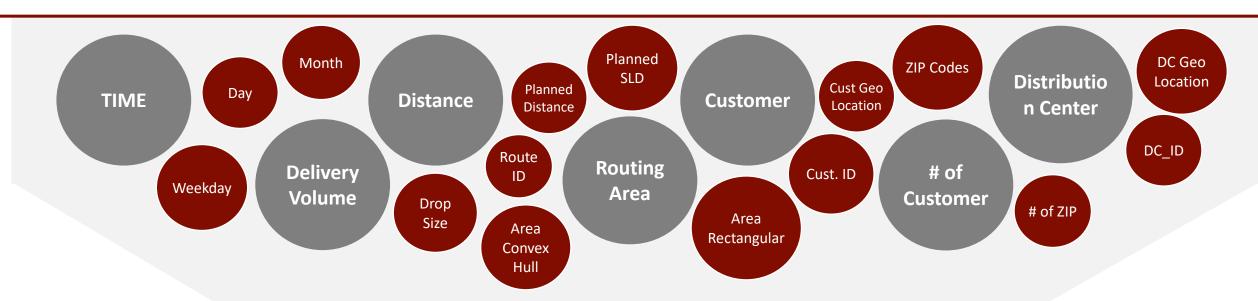




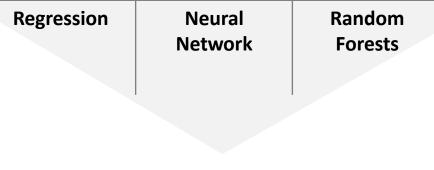




METHODOLOGY



Prediction and Classification Tools



Deviation & SLD Deviation



Prediction and Classification Tools – Performance Metrics

Regression	Neural Network & Random Forests	
> Continuous Variable Adjusted R ²	> Both Variables	Generalized R ²
> Binary Variable Generalized R ²	 > Binary Variable — Specificity — Sensitivity — Accuracy 	Confusion Matrix

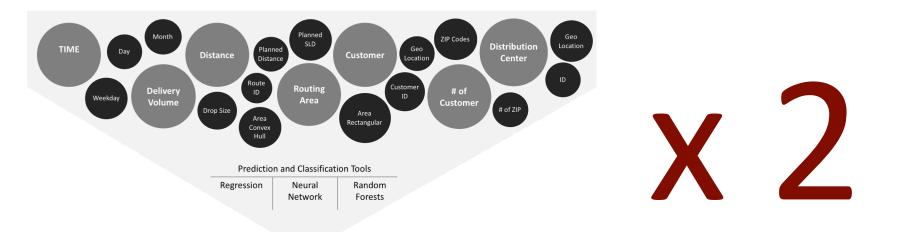
> Fixed 70% Validation Set and 30% Training Set

METHODOLOGY

	Mexico	US	All
Route Instances	7,644	47,881	55,525
Number of DCs	9	9	18
Stops per Route	17.9	12.8	13.5
Route Distance (km)	73.0	106.9	102.2
Deviation	45.8%	79.8 %	75.1%
Sequence Deviation*	61.8%	54.7%	55.3%
SLD Deviation*	12.1%	1.7%	2.6%

* Only considering deviated routes

- > US valid data size is 6X the Mexico data size
- > US deviated routes deviate more
- > US routes' deviation impact on SLD is lower
- > Significant difference in deviation between countries

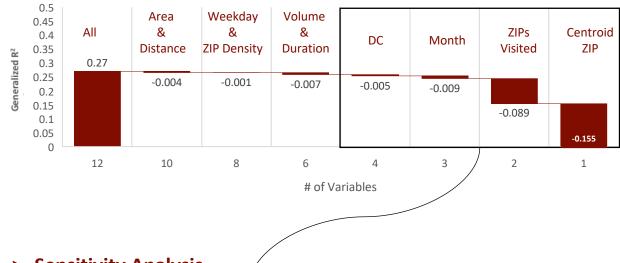


Deviation & SLD Deviation

Results – Deviation by Regression Analysis

> Iterative Process of selecting significant variables

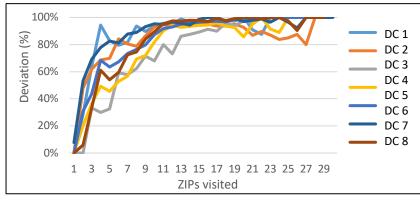
> Performance measured by Generalized R²



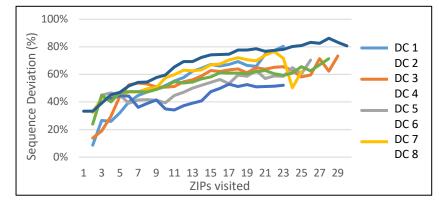
> Sensitivity Analysis

	V	
	Gen. R ²	Difference
ZIPs visited	0.167	0.091
Centroid ZIP	0.188	0.070
Month	0.244	0.014
DC_ID	0.253	0.005
All included	0.258	0.000

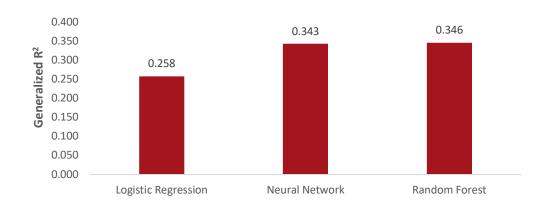




Sequence Deviation vs ZIPs visited, by DC

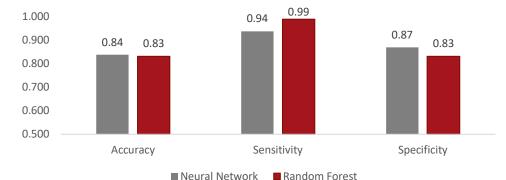


Results – Deviation by Classification Methods



> Significantly Higher Generalized R² than logistic Regression

> Random Forest has higher Sensitivity but lower Specificity



Predicted

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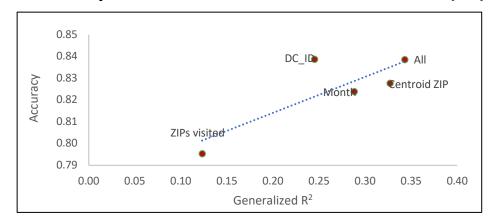
0

Actual

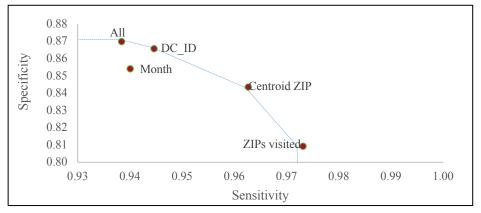
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Accuracy vs Generalized R2 for Neural Network (US)



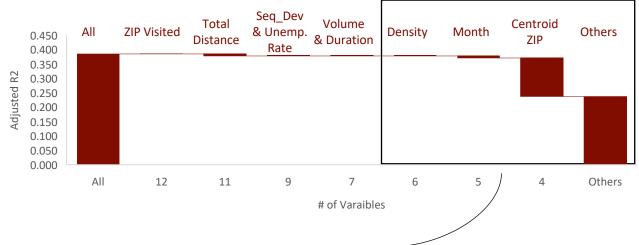
Specificity vs Sensitivity for Neural Network (US)



Accuracy =
$$\frac{a+d}{a+b+c+d}$$
, Sensitivity = $\frac{a}{a+b}$, Specificity = $\frac{a}{a+c}$

Results – SLD_Deviation by Regression Analysis

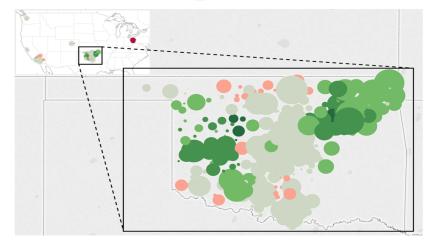
- > Iterative Process of selecting significant variables
- > Performance measured by Adjusted R²



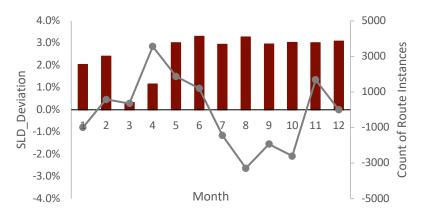
> Sensitivity Analysis

Variables	Adjusted R ²	Difference
Planned_SLD	0.220	-41.8%
Centroid ZIP	0.250	-33.9%
Route_ID	0.294	-22.2%
Number_Customers	0.367	-2.9%
Month	0.370	-2.1%
Area_Rectangular	0.370	-2.1%
All Included	0.378	0.0%

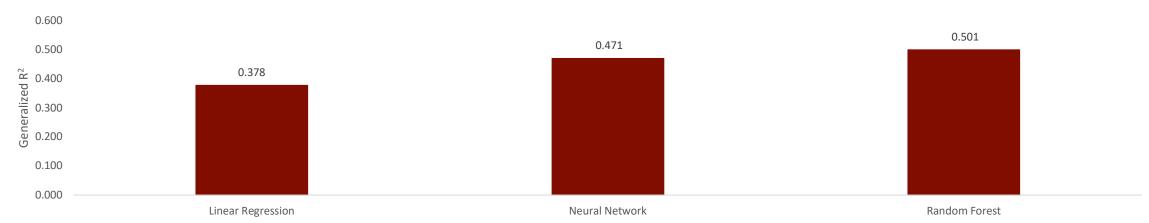
Centroid ZIP vs SLD_Deviation



Seasonality of SLD_Deviation



Results – SLD_Deviation by Classification Methods



> Significantly Higher Generalized R² than Linear Regression

- > Classification method, more variables ≠ better R²
- > Centroid ZIP and Route_ID are among the very significant variables in the linear regression but are the least significant in the neural network

Variables	Adjusted R ²	Difference
Planned_SLD	0.220	-41.8%
Centroid ZIP	0.250	-33.9%
Route_ID	0.294	-22.2%
Number_Customers	0.367	-2.9%
Month	0.370	-2.1%
Area_Rectangular	0.370	-2.1%
All Included	0.378	0.0%

Variables	Generalized R ²	Difference
Planned_SLD	0.231	-50.8%
Area_Rectangular	0.356	-24.3%
Month	0.435	-7.7%
Number_Customers	0.436	-7.3%
Route_ID	0.478	1.5%
Centroid ZIP	0.478	1.6%
All Included	0.471	0.0%

Variables	Generalized R ²	Difference
Route_ID	0.449	-10.3%
Centroid ZIP	0.453	-9.6%
Area_Rectangular	0.490	-2.2%
Planned_SLD	0.501	0.0%
Month	0.535	6.9%
Number_Customers	0.536	7.0%
All Included	0.501	0.0%

Conclusion

> Using environmental variables that describe the route, drivers' decision to deviate from the plan can be predicted with an accuracy of **84% in the US and 71% in Mexico**.

> The impact on distance of the deviations can be predicted with a coefficient of determination **R² of 0.54**.

> Drivers are more likely to deviate and increase the route's distance when more customers are visited.

> Customers' geographical locations, reflected in the ZIP codes and group of customers, are useful to predict deviations.